

(b) cutting one or more scrap pieces from the corrugated board as [it] the corrugated board passes through the nip;

(c) utilizing a scrap stripper having a base and a flexible, angled finger to strip the cut scrap piece from the scrap blade and to control the direction of movement of the scrap piece as [it] the scrap piece exits the nip, and wherein the flexible finger is integral with the base and extends outwardly over the base at an acute angle with respect to the base such that an opening is defined between the angled finger and the base;

(d) compressing the scrap stripper between the cutting die and the scrap piece by bending and compressing the finger against the base, closing the opening existing between the angled finger and the base, and compressing both the finger and base as the scrap stripper moves through the nip;

(e) expanding the scrap stripper as it moves from the nip and engaging the cut scrap piece and stripping it from the scrap cutting blade; and

(f) extending the flexible finger outwardly as the scrap stripper moves from the nip and engaging the cut scrap piece with the extended finger and holding the cut scrap piece against the anvil with the finger such that the anvil tends to direct the cut scrap piece away from the nip and away from the die cutting board and anvil.

#### **REMARKS**

Claim 8 has been amended to overcome the 35 U.S.C. § 112 concerns. This reduces the issues for appeal and consequently this amendment is appropriate.